









P. 04

OVERVIEW



P. 12

RUNNER T24



P. 16

EASY T24 | T15



P.18

EASY LINE



P. 22

В43



P. 24

B35



P. 30

TECHNICAL FOCUS

SUITABLE FOR EVERY ENVIRONMENT

Conceived to meet the requirements of any environment, Atena Steel Strong T grids assure compliance with all normative requirements in force, as well as excellent technical and functional performance, combined with easy installation system.

All Atena false ceiling systems have been conceived to guarantee easy and quick installation steps, assuring the compatibility with the most common systems of hangers.

Systems have mechanical coupling modes to install and align elements in an easy and quickly way and allow dismounting when necessary.

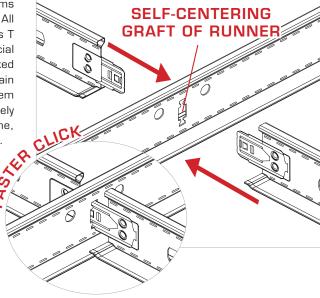
Installation step have been studied in details to guarantee fast and precise installation in compliance with squareness and flatness requirements.

Combined with a wide range of false ceiling solutions Atena EASY, EASY ANTISISMICO, EASY LINE, FOX and B43 with their functional and smart design are widely employed to realize false ceilings in offices, hospitals, schools, shops, swimming pools, sports centers and hotels.



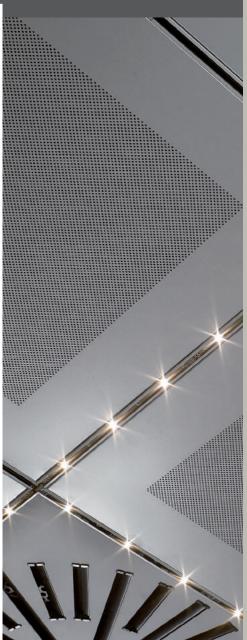
SELF CENETERING GRAFT

All Atena Steel Strong systems have a quick hooking reed. All Easy, Easy Line, Runner cross T are manufactured with special stainless steel hook to be fixed into the punches of the main profiles. This type of system is easy to install but extremely secure and, in the mean time, holds a high tensile stress. The cross T B43 and B35 profiles have their hooks directly printed on the structure, building up a unique piece to improve the stability and fully absorb all external strains.











RUNNER / EASY / EASY LINE

High performance stainless steel reed Atena hooking systems have been conceived to allow the unhooking of the intersection with a simple but firm finger pressure on the reed. A plus to release profiles without damaging them and making T grid available for a new use.

HIGH PERFORMANCE T-GRID REED



ATENA STEEL STRONG RANGE

Atena Steel Strong structures available in different size and modules achieve installers with their functionality, quality of finishing and high performance.

A wide range of T-grid structure to meet all installation requirements.

G*. = Hooking reed

 P^* . = Maximum load Kg/m² (Page 33)



Atena T-grid Runner, Easy, B43 and B35 have three different ends.



OVERLAP PLUS

• RUNNER





OVERLAP

EASY





BUTT-END

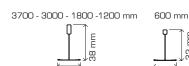
EASY



RUNNER T24 OVERLAP PLUS

White | Silver | Black

G*. EASY | P.* 12 Kg

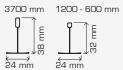


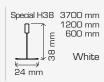


EASY T24 OVERLAP

White | Silver | Black

G*. EASY | P.* 12 Kg











ENIGMA TRIM

FNIGMA ESCAPE





24 LINEAR FI AT 24





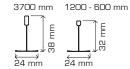




EASY T24 BUTT-END

FOR BANDRASTER White

G*. EASY | P.* 12 Kg





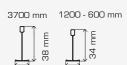




EASY T15 OVERLAP

White | Silver | Black

G*. EASY | P. * 8 Kg



15 LINEAR DESIGN





EASY LINE

White/White Silver/Black White/Black Silver/Silver

G*. EASY | P.* 14 Kg



14,5 mm



15 LINEAR DESIGN



B43 OVERLAP PLUS

White | Galvanised

G*. B43 P. * 25 Kg













B35 OVERLAP

White

G*. B35 P. * 15 Kg



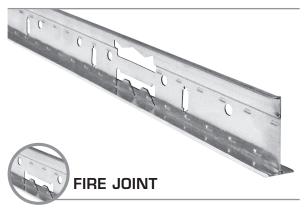
3700 1200 - 600 mm





PLAN

T GRID STABILITY TECHNICAL PLUS



All Atena main T profiles have an expansion joint conceived to properly absorb the structure stretching due to thermal expansions, materials residual stress, as well as kinetic energy caused by any external pressure or seismic shocks. Products are tested and certified according to EN 13501-1 and 2 and meet passive fire protection requirements.



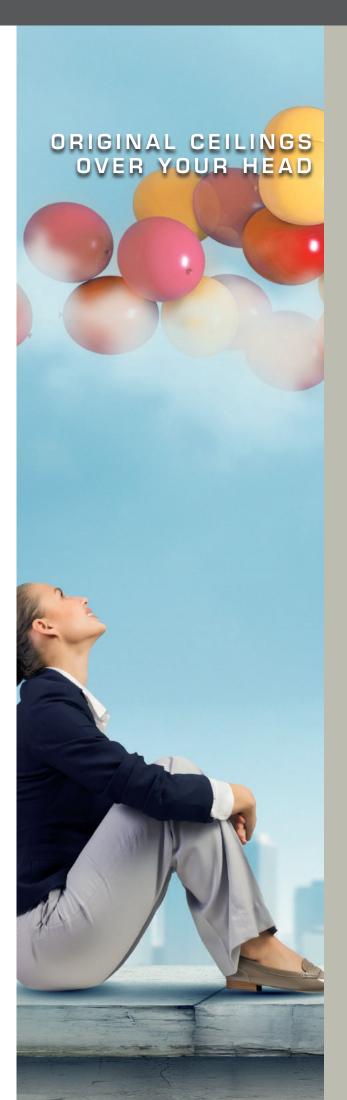
DOUBLE STITCHING

In order to give better stability and higher torsion resistance all profiles are equipped with the special ATENA DOUBLE STITCHING performed along all profiles up to the coupling point.

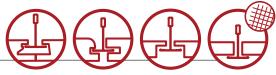




Made with special high-performance anticorrosion material, Atena HP T-grid is the perfect solution to realize false ceilings resistant to moisture and corrosion, ideal for sanitary rooms, kitchens, swimming pools, saunas and spas. According to the anticorrosion level required, Atena offers specific treatments to avoid any galvanic currents.

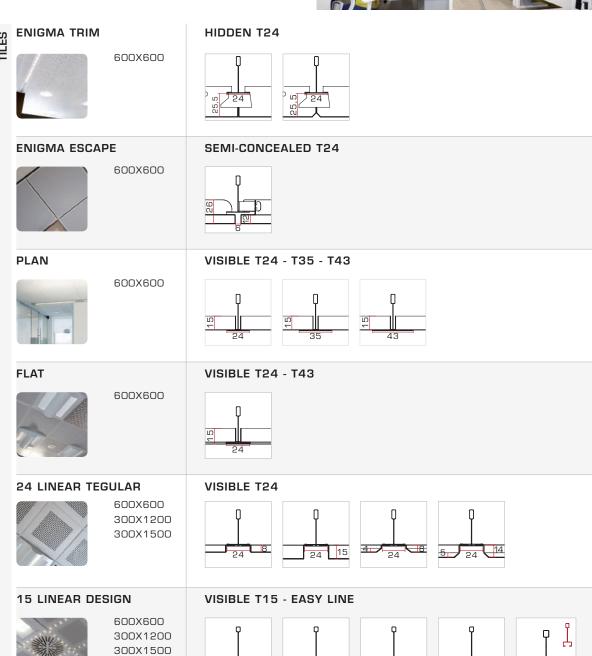


WHICH TILE OR OPEN CELL?

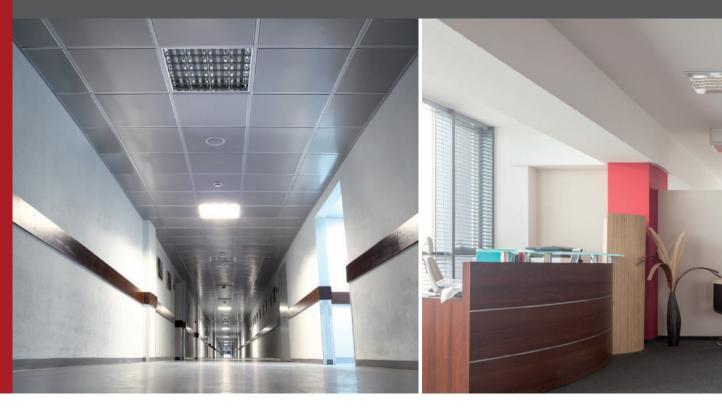


ATENA STEEL STRONG T grid can be used to create metal false ceilings, employing open cells tiles or metal panels. Choose among the wide range ATENA METAL MODULAR, OPEN CELL and EXPANDED METAL tiles to create false ceiling with hidden, semi-concealed or visible structure.





15



T24 RUNNER OVERLAP





Atena Runner is very strong structure, with its special overlap plus end, this T-grid....The reed has been properly conceive to assure a firm coupling and a quikly self-centering in profile holes.

Runner is available in 3000 and 1800 mm special lengths, in white, silver and black colors with antibacterial and anticorrosive treatments.

COVERING COLOUR







SPECIAL TREATMENT

- ANTIBACTERIAL
- ANTICORROSION



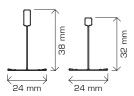


STANDARD MODULE

OVERLAP PLUS

3700 mm 1200 mm

600 mm



SPECIAL T PROFILE

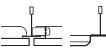
OVERLAP PLUS

3000 mm 1800 mm

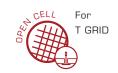


TILES









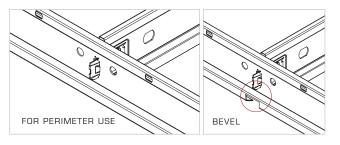
Choose among Atena open cell system:

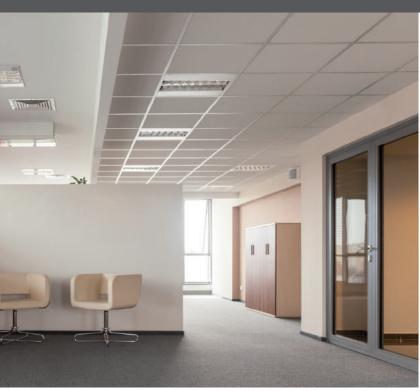
H40 | H50, BASE 4 MONOLAMA



SPECIAL INSTALLATION AS PERIMETER PROFILE

For a better finishing, to be installed as perimeter profile, Easy Line main T can be manufactured with a bevel on hooking side only.



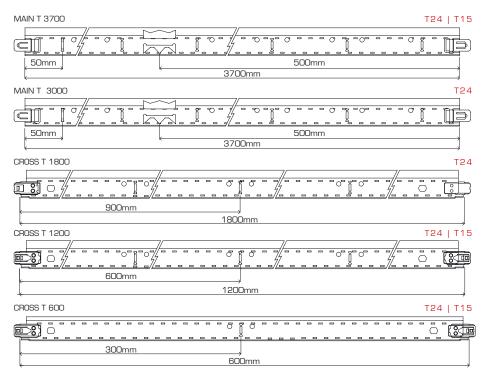




RUNNER PROFILES

Ovid etum quistibea num eatur?

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INCIDENCES

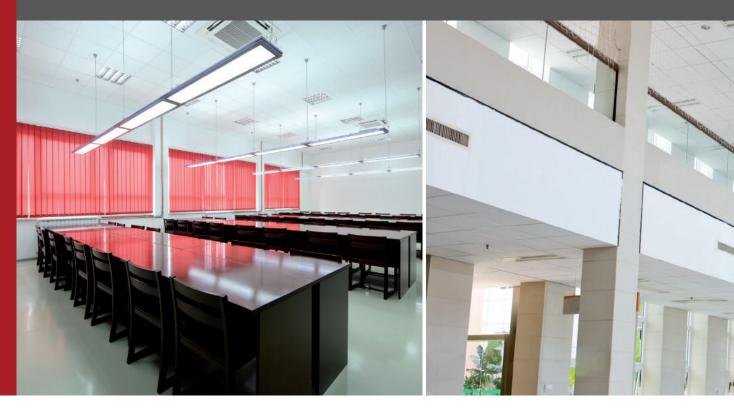
MODULE 600X600				
3700	0,85 ml/m²			
1200	1,70 ml/m²			
600	0,85 ml/m²			

MODULE 1200X600					
3700	0,85 ml/m²				
1200	1,70 ml/m²				
600	-				

DIMENSIONS

CODE	LENGHT	Bxh	PIECES/ BOX	Kg/ BOX	BOX/ PALLET	Kg PALLETT
RP124370BRTRN	3700 mm	24 x 38	14	18,7 kg	36	673 kg
RP124300BRTRN	3000 mm	24 x 38	14	15,3 kg	36	551 kg
RP124180BRTRN	1800 mm	24 x 38	40	25 kg	70	1748 kg
RP124120BRTRN	1200 mm	24 x 32	40	16,8 kg	70	1176 kg
RP124060BRTRN	600 mm	24 x 32	40	8 kg	120	954 kg

^{*} The grey part of the code changes according to the chosen product's features.



T24 EASY





Available with two different ends overlap and butt-end, in white, silver and black colors with antibacterial and anticorrosive treatments Atena EASY T24 is the main Atena T -grid. During the endurance tests, the patented stainless steel reed Atena Easy, has obtained excellent values: 180 N of resistance to tensile stress.

COVERING COLOUR







SPECIAL TREATMENT

- ANTIBACTERIAL
- ANTICORROSION



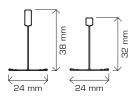


STANDARD MODULE

OVERLAP

3700 mm

1200 - 600 mm



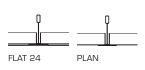
SPECIAL T PROFILE

OVERLAP

1200 - 600 mm

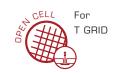


TILES





ENIGMA ESCAPE 24 L. TEGULAR ENIGMA TRIM



Choose among Atena open cell system:

H40 | H50, BASE 4 MONOLAMA

T15 EASY



COVERING COLOUR



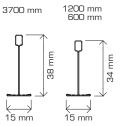




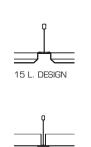
Atena Easy T15 with its essential design, available in withe, silver and black colors is one of the most appealing t-grid system

STANDARD MODULE

OVERLAP







FLAT 15





OPEN CELL For T GRID

Choose among Atena open cell system:

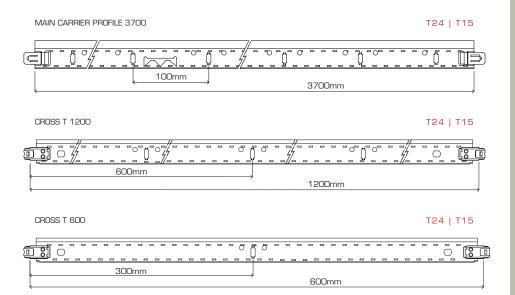
BASE 15 BASE 4



REI CERTIFICATION

REI 120 Certification has been released for module Easy Base 24 3700 H38 - 1200/600 H32 coupled both with 75 mm and 15 mm thickness rockwhool tiles, and 15 mm thickness mineral fiber panels.

REI 120 Certification has been released for module Easy Base 15 coupled with 15 mm thickness rockwhool tiles.



INCIDENCES

MODULE 600X600					
3700 0,85 ml/m²					
1200	1,70 ml/m²				
600	0,85 ml/m²				

MODU	MODULE 1200X600				
3700	0,85 ml/m²				
1200	1,70 ml/m²				
600	-				

DIMENSIONS

CODE	LENGHT	Bxh	PIECES/ BOX	Kg/ BOX	BOX/ PALLET	Kg PALLETT
RY124370BRTAR	3700 mm	24 x 38	24	30 kg	36	1080 kg
RZ124120BRTRH	1200 mm	24 x 38	50	18 kg	60	1080 kg
RZ124160BRTRH	600 mm	24 x 38	50	8 kg	96	768 kg
RY124120BRTAR	1200 mm	24 x 32	50	16 kg	60	960 kg
RY124060BRTAR	600 mm	24 x 32	75	12 kg	96	1152 kg
RY115370BRTAR	3700 mm	15 x 38	24	25 kg	36	900 kg
RY115120BRTAR	1200 mm	15 x 34	80	28 kg	60	1680 kg
RY115060BRTAR	600 mm	15 x 34	80	14 kg	120	1680 kg

^{*} The grey part of the code changes according to the chosen product's features.

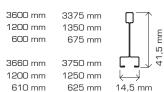




EASY LINE



MODULES



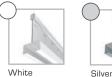
TILES



15 L. DESIGN



White / Black



COVERING COLOUR

For T GRID

Easy Line can be installed with Atena BASE 4.

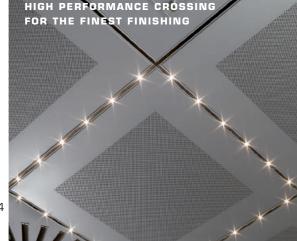


This system has been conceived to create special optical effects, given by the contrast between colors and shadows.

Atena EASY LINE, with the patented Atena Easy stainless steel reed, mixes together the quality and functionality of Easy T- grid with the aesthetical detail of a colored shutter.

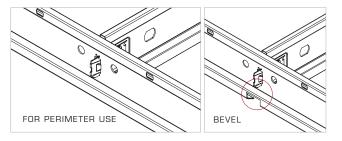
Suitable for open cell and tiles with 9 mm drop and right edges Easy Line is the finest Atena T-grid system.

HIGH PERFORMANCE CROSSING FOR THE FINEST FINISHING



SPECIAL INSTALLATION AS PERIMETER PROFILE

For a better finishing, to be installed as perimeter profile, Easy Line main T can be manufactured with a bevel on hooking side only.







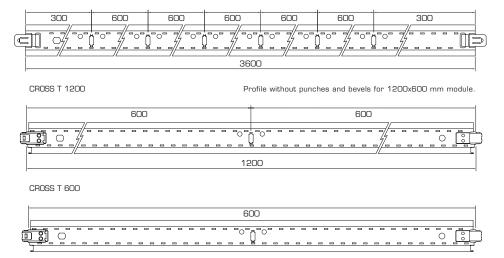


REI CERTIFICATION

Quamenim acepersperum que sam ut volupti omnis derumqu iatur, optur mo omnihit ut a que explit aut venis etur, sus esed quam sitis est eat volla debis alitaer chitatem assecte ndenda vendicium simus esequam ius, quidi omnimentur?

Vitiorro explis comnit fugit accusdae. Et fugiaectet di cupta autatem ant ratius quo venditatem inciet eari quias molent asped mo quaspic te labo. Cabor aborerrum es ma alis aut in repudit iuntora

MAIN CARRIER PROFILE 3600



INCIDENCES

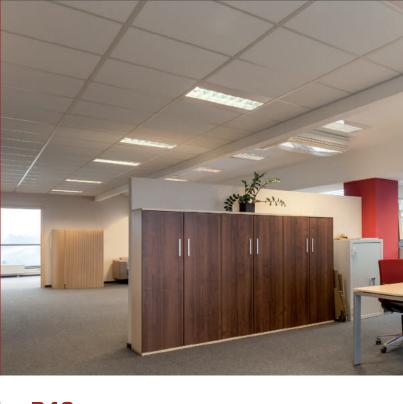
MODULE 600X600					
3600 0,85 ml/m²					
1200	1,70 ml/m²				
600 0,85 ml/m²					

MODU	MODULE 1200X600				
3600	0,85 ml/m²				
1200	1,70 ml/m²				
600	-				

EASY LINE MODULES

CODE	LENGHT	Вхh	PIECES/ BOX	Kg BOX		BOX/ PALLET	Kg PALLET
STANDARD 600 x 600							
RL115360BBIAN	3600 mm	14,5 x 41,5	20	26	kg	36	936 kg
RL115120BBIAN	1200 mm	14,5 x 41,5	40	17	kg	56	952 kg
RL115060BBIAN	600 mm	14,5 x 41,5	40	9 kg		96	864 kg
		OTHER M	ODULES				
Module IMPERIAL	. 610 x 610	Module DIN	625 x 625		Mod	ule FRANCES	E 675 x 675
RL115366BBIAN	3657,6 mm	RL115375BBI	AN 3750 r	50 mm RL115337BBIAN		3375 mm	
RL115122BBIAN	1219,2 mm	RL115125BBI	AN 1250 r	1250 mm RL115135BB		15135BBIAI	1350 mm
RL115610BBIAN	609,6 mm	RL115625BBI	AN 625 r	mm RL115675BBIAN		675 mm	

^{*} The grey part of the code changes according to the chosen product's features.





B43









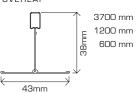
COVERING COLOUR





STANDARD MODULE

OVERLAP







PLAN

SPECIAL TREATMENT

- ANTIBACTERIAL
- ANTICORROSION





INNOVATIVE SOLUTION FOR INTERIOR BUILDING

Atena STEEL STRONG B43, the revolutionary structure conceived to install a perfect plasterboard false ceiling in a very short time.

B35







COVERING COLOUR

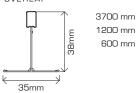






STANDARD MODULE

OVERLAP



TILES

PLAN



CUSTOM MADE

SPECIAL TREATMENT

- ANTIBACTERIAL
- ANTICORROSION







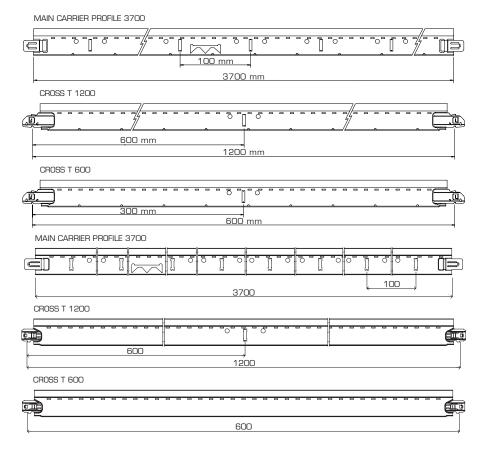






REI CERTIFICATION

El 60 and El 120 fire resistance certification has been released for B43 T structure coupled with plasterboard panel 25 and 45 mm thick. and mineral wool 50 Kg $/m^3$.



INCIDENCES

MODULE 600X600					
3700	0,85 ml/m²				
1200	1,70 ml/m²				
600	0,85 ml/m²				

MODULE 1200X600					
3700	O,85 ml/m²				
1200	1,70 ml/m ²				
600	-				

DIMENSIONS

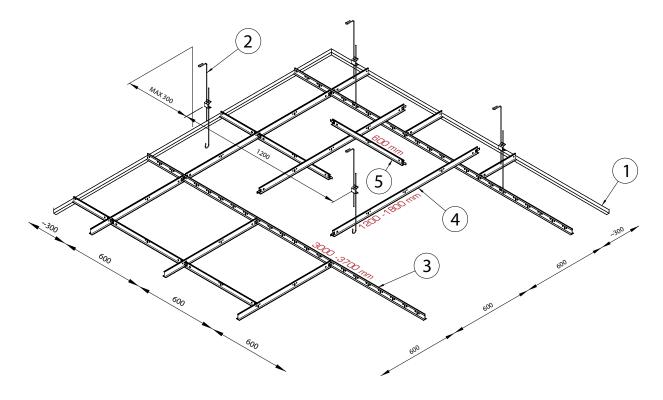
CODE	LENGHT	Bxh	PIECES/ BOX	Kg/ BOX	BOX/ PALLET	Kg PALLETT
RA143370ZINAU	3700 mm	43 x 38	12	20 kg	36	720 kg
RA143120ZINAU	1200 mm	43 x 38	28	15 kg	60	900 kg
RA143060ZINAU	600 mm	43 x 38	42	11 kg	96	1056 kg
RA135370BRTAT	3700 mm	35 x 38	16	25 kg	36	900 kg
RA135120BRTAR	1200 mm	35 x 38	32	16 kg	60	960 kg
RA135060BRTAR	600 mm	35 x 38	32	8 kg	120	768 kg

^{*} The grey part of the code changes according to the chosen product's features.









INSTALLATION STEPS

DRAW THE LINES OF THE PERIMETER FRAME.

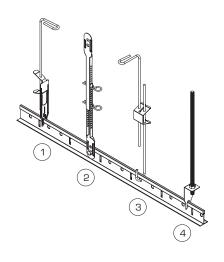
DETERMINE THE HEIGHT OF THE CEILING WITH A LEVEL AND MARK IT WITH A STRING.

PROCEED WITH THE INSTALLATION OF STRUCTURE:

- Install the wall angles with nails, screws and / or plugs suitable to the wall material.
- Fix the hangers according to the type of ceiling to be installed.
- 3. Install the main runners with an interaxe of 1200* mm.
- 4. Proceed with the installation of 1200mm cross T profiles in to the main carrier.
- 5. Install 600 mm Cross T in to 1200mm Cross T profiles.
- 6. Lay tiles on T structure.

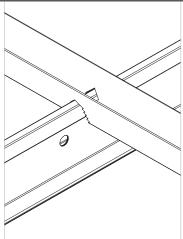
*Verify the interaxe according to the load at $m^{\text{\tiny 2}}$ and particular conditions.

HANGERS

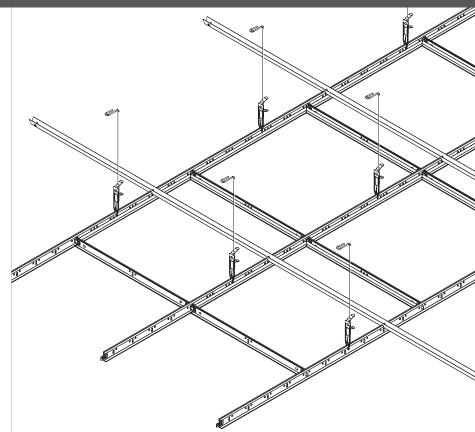


1) Twister 3) Standard hanger with spring

2) Nonius 4) 90 ° hanger

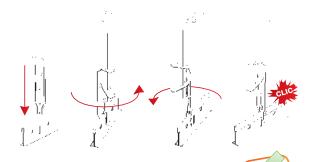


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TWISTER

TWISTER: A QUICKER AND STRONGER WAY TO HANG T GRID



FOR ALL ATENA
STEEL STRONG
T VISIBLE STRUCTURE



Among the hangers, TWISTER, with its adjustable spring, patented by Atena S.p.A., is one of the best solutions to install T structures. Thanks to its shape Twister can be coupled to profiles through the simple pressure of a finger.

Made up of 10/10 hardened steel, Twister is a very strong and safe hook. Subjected to the strength test of a 617N force, TWISTER resisted to stretching or breaking stress up to more than 60 Kg. In seismic area maximum bearing capacity 45 Kg.





PERIMETER PROFILES FOR ATENA STEEL STRONG T GRID



Atena has a wide range of perimeter profiles, normally supplied with the same tiles material and finishing. Atena perimeter profiles for false ceiling have been certified according to European Law UNI EN 13964:2007, after being subjected to static load tests at Istituto Giordano S.p.A.

"L" PROFILE



30x30 L=3050mm



20X25 L=3050mm



25X25 L=3050mm



20X20 L=3050mm



55x20 L=3000mm



FOR TRIM TILE



ATENA SUGGESTS
THE USE OF A 'V'
SPRING BETWEEN
55×20 "L"'
PROFILE AND TRIM
TILES.

"DOUBLE L" PROFILE



25X8X15x15 L=3050 mm



"F" PROFILE



13 "F" L=3000mm



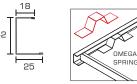
15 "F" L=4000mm



"C" PROFILE



"C" 18x42x25 L=4000mm



THE USE OF AN OMEGA SPRING' BETWEEN 18x42x25 "C" PROFILE AND THE TILES ASSURES A FIRM SETTING UP OF THE SYSTEM. FOR VISIBLE STRUCTURE.



CERTIFICATIONS:	
FLEXIBILITY RESISTANCE	Maximum span mm 1200 1 Class according EN 13964
DURABILITY OF POST- PAINTED ITEMS	C Class according EN 13964
DURABILITY OF GALVANIZED ITEMS	B Class according EN 13964
RELEASE OF DANGEROUS SUBSTANCES	No one according EN 13964
FIRE REACTION	Euroclasse A1 according UNI EN 13501-2
FIRE RESISTANCE	Read the box on pag 36
CORROSION RESISTANCE	Classe C / D according ISO 12944-2
ANTIBACTERIAL TREATMENT	Tests on samples of coated product according to ISO 22196. Microbial population reduction > 95% after 24 h.

CERTIFIED SOLUTIONS FOR ANY KIND OF FALSE CEILING





CERTIFICATIONS



All Atena false ceilings are for interior applications and comply with technical standards for construction NTC 2008 and UNI EN 13964 requirements.

Construction According to Products Regulation 305/2011, Atena's products are supplied with their telematics Declaration of Performance.

MATERIALS



For the production of its structure Atena S.p.A. uses hot-galvanized steel in compliance with EN 10142; when other steel are used, materials are conforming to standards EN 10152, EN 10169-1, EN 10214, EN 10215, whose tolerance and thickness are checked according to the requirements of EN 10143 and EN 10346.

ECO-FRIENDLY



All Atena recyclable products can contribute to gain scores, in order to obtain LEED certification.

LOAD BEARING CAPACITY AND FLEXION





Load bearing capacity is a structural factor and refers to the maximum load per square meter admitted, while the flatness, as aesthetic requirement, refers to structure stability in its camber, flatness and squareness features. Relating to this criteria, all Atena Steel Strong structure are tested and certified according EN 13964 by CSI S.p.A. Milan and Cert. T2I Treviso; tests were carried using modules of 600x600 with hangers placed at a distance of 1200x900 mm. Atena T grids have different load bearing capacity (P*) to consider in a false ceiling design. It should be noted that lighting and other accessories must be independently fixed to the concrete and must never be laid on structure directly.

Concerning the class of flexion, instead, the entire range is in Class 1. This means that the permissible bending must not exceed the value expressed by the ratio between L, taken as the distance in mm between the components of the suspension, and the coefficient 500 established in the standard 13964. In addition to this classification Atena S.p.A. has carried out further bending tests in order to determine the limit of profiles' deformation based on the ratio between "L" and 4 different coefficients: 300 | 360 | 400 | 500.

DURABILITY





Atena galvanized steel products are included in Exposure Class B (i.e. buildings frequently exposed to an environment where the relative humidity is up to 90% and temperature goes up to 30°, without corrosive polluted agents).

Coated steel grids are, instead, in Class C (i.e. exposure to an environment with an higher than 90% humidity level and with condensation riskì.

The stainless steel and aluminum elements as well as with special anticorrosion treatment come into Class D (Critical Conditions).

FIRE RESISTANCE



The fire resistance is the ability of a constructive element to maintain Load bearing capacity (R), integrity (E) and thermal insulation (I) for a determined period.

The schedule below reports ATENA RFI/FI certifications released according Uni En 13501-1-2.

FIRE REACTION



Material reaction to fire refers to the "fire contribution degree that is the response of a product in contributing by its own decomposition to a fire to which it is exposed." All Atena false ceilings comply with EUROCLASSE standard for building materials. All structures and smooth or perforated metal membranes with acoustic fabric plus, are fireproofed and classified A1. The use of different acoustic pads can influence fire reaction class. Certifications and documents can be required to Atena technical office.

DANGEROUS SUBSTANCES



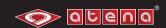
Atena ceilings do not release dangerous substances. Painting and sublimation are made with eco friendly substances without Volatile Organic Compounds (VOC/VOC).

DEALER FOR SWEADEN

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